# F70<sub>series</sub>

Digital display Fiber optic sensors



- Digital indication of sensing information
- Various advanced functions provide for optimum use of the sensor
- Unparalleled "high resolution" allows highly accurate detection
- LCD with backlight for ease of reading
- Longer detecting distance (about 2-X that of a conventional Takex model)

Model

	Type	Widder		Light source	Output mode	
Variation	Турс	NPN output	PNP output	Light Source	Output mode	
		F70R	F70RPN	Red LED		
	Digital display	F70G	F70GPN	Green LED	Open collector	
	high-performance	F70B	F70BPN	Blue LED	(NPN/PNP)	
	type	F70W	F70WPN	White LED		
Excellent detection performance       Buitl-in high-resolution provides highly accurate detection         Wittee dynamic range and high resolution and chieved at the same time       The "electronic-volume" frequently witches the sensitivity range, each of the provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feature has both a wide dynamic range. The provided electronic volume feat						
Self-diagnosis stability indication Operation/ timer mode indicated Function mode indicated Light emission frequency channel switched forAnti Mutual Interference feature						

TAKEX

## Display function :(beyond received light level)



#### supporting high resolution

#### Enhanced teaching features (sensitivity setting)

#### Full auto teaching

Simply pressing the button allows easy teaching of an object moving at a high speed.

The teach hold feature allows indication of the maximum and minimum data.

#### Auto teaching

2-point teaching with and without the presence of work, allows the detection of slight level differences such as the thickness of a piece of work and/or the presence of a film.

#### Positioning teaching

This feature is ideal for high-accuracy positioning that requires accurate determination of a detecting point.

#### Maximum sensitivity setting

For applications requiring a "maximum" sensitivity setting such as the detection of work with a through-beam typefiber optic cable. The incorporated extra powerful light would allow use in an adverse environment.

#### Manual setting

Arbitrary manual increase and decrease of a set-point level allows level setting while checking the operation.



Received light level indication going beyond the



#### Auto sensing function compensates for adverse environment

The level of received light is constantly monitored and fluctuation is detected and automatically adjusts the activation/deactivation level.

Stable detection at optimum sensitivity is ensured even if the received light level frequently fluctuates due to dust or water drops.

#### Manual hysteresis setting feature

The hysteresis can be arbitrarily set according to the application, allowing setting of a small hysteresis for severe, high-accuracy detection and a large hysteresis for detection of large variation and prevention of chattering.

#### Timer functions

On-delay, off-delay and on-off delay timer functions are provided, which allows for a wide range of detecting and input conditions from the connected devices.

The delay time setting is variable between:

 $10\ ms,\,20\ ms,\,40\ ms,\,60\ ms,\,80\ ms,\,100\ ms$  and  $120\ ms.$ 

#### Teach hold function

The sensor has the ability to hold instantaneous data for an object moving at a high rate of speed during full auto teaching. This data is displayed when the teaching has been completed.



(Data for light reception is 325 and for light blocking 120.)

## Rating/Performance/Specification

		N	PN type	F70AR	F70AG	E70AB	E70AW	E70B	F70G	F70B	F70W	
Rating/performance	Mo	del P	NP type	F70ARPN	F70AGPN	F70ABPN	F70AWPN	F70RPN	F70GPN	F70BPN	F70WPN	
	F	Power	supply	12-24// DC +10% / Binnle 10% may								
	Curr	ent N	PN type	39 mA max								
	consun	nption P	NP type	50 mA max.								
	e	Control	NPN type	Open collector output / Rating: sink current 100 mA (30 VDC max.) / Residual voltage: 1 V or less								
	pom	output (*)	PNP type	Open collector output / Rating: source current 100 mA (30 VDC max.) / Residual voltage: 2 V or less								
	puti	Stability	NPN type	Open collector output / Rating: Collector output / Rating:					Rating: sink current 50 n	ting: sink current 50 mA (30 VDC max.) / Residual voltage: 1 V or less		
	Out	output (*)	PNP type	Open collector output / Rating: source current 50 mA (30 VDC max.) / Residual voltage: 2 V or le							idual voltage: 2 V or less	
	O	peratio	n mode			L	ight-ON/Dark-	-ON selectabl	e			
		т	imar	Off delay/disabled selectable			On delay/off delay/on-off delay/disabled selectable					
		1	imer	Delay time: 40 ms fixed			Delay time: selectable between 10, 20, 40, 60, 80, 100 and 120 ms / Default: 40 ms					
	Booponoo timo		Light emiss	ion frequency	channel 1: 60	)0 $\mu$ s max.	Light emiss	ion frequency	channel 1: 5	$00 \ \mu s max.$		
		espon	se unie	Light emission frequency channel 2: 700 $\mu$ s max.				Light emission frequency channel 2: 600 $\mu$ s max.				
		Light s	ource	Red LED	Green LED	Blue LED	White LED	Red LED	Green LED	Blue LED	White I ED	
	(wavelength)		(660mm)	(525mm)	(470mm)		(660mm)	(525mm)	(470mm)	Winte LED		
	Indicator			Operation indicator: orange LED / Stability (STB) indicator: green LED								
	Display			LCD display with backlight								
	Switch			2 set buttons / Mode selector switch: RUN/SET 2 set buttons / Mode selector switch: RUN/SELECT/MODE								
	Sensitivity setting			Full auto teaching / Auto teaching								
	Se	nsitivity s	etting input	Set button input			Set button input/external input					
_	Sensitivity adjustment function			Provided (manual sensitivity adjustment)								
Specification		Func	tions	<ul> <li>Anti Mutual Interference feature</li> <li>Short circuit protection feature</li> </ul>			<ul> <li>Sensor function: AUTO/TEACH/LOCK</li> <li>Auxiliary function: S for manual adjustment of sensitivity and activation level H for manual hysteresis setting V for displacement indication and absolute value indication modes</li> <li>Anti Mutual Interference feature</li> <li>Self-diagnosis feature</li> <li>Short circuit protection feature</li> </ul>					
	Material Po					Polycar	carbonate					
	Connection		Permanently attached cord (outer dimension: dia. 4.8) 0.2sq. 3 core 2 m length Permanently attached cord (outer dimension: dia. 4.8) 0.2sq. 5 core 2 m length									
				For M8 connector specifications, see p. 23.								
	Mass			Approx. 80 g (including 2-m cord and mounting bracket)								
		Acces	ssory	Mounting bracket / Operation manual								

(\*) Avoid the transient condition (0.5 seconds) immediately after power-up for output.

### Environmental Specification

	Ambient light	Incandescent lamp: 10,000 lx / Sunlight: 20,000 lx			
		1-3 adjacent units in operation: -25 - +55 °C			
ŧ	Ambient	4-10 adjacent units in operation: $-25 - +50$ °C			
ner	temperature	11-16 adjacent units in operation: $-25 - +45 \degree$ C			
onr		Storage: -40 - +70 °C (non-freezing)			
nvir	Ambient humidity	35-85%RH (non-condensing)			
ш	Protective structure	IP40			
	Vibration         10-55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction				
	Shock         500 m/s² / 3 times each in 3 directions				